

## Curing times

FIS P Plus Temperature at anchoring base [°C]	Maximum processing time $t_{\text{work}}$ [min.]	Minimum curing time <sup>1)</sup>	
		$t_{\text{cure}}$ [hrs.]	[min.]
> 0 – +5	13	3	–
> +5 – +10	9	–	90
> -10 – +20	5	–	60
> +20 – +30	4	–	45
> +30 – +40	2	–	35

1) In wet concrete or water filled holes the curing times must be doubled.